

MAINTENANCE AND REPAIR TARIFF ICD Sahnewal Gateway Rail

FOR: I.S.O.MARINE CONTAINER

Sr.no	DESCRIPTION OF REPAIRS	H/Man	Labor Rate @ 90/- per hour	Material Rate	Total Price(Labor+Material)
	PANEL (SIDE & FRONT)				
1	Replace side wall complete....20 ft (5 pcs)	25	2250	18300	20550
2	Replace side wall complete....40 ft (11 pcs)	45	4050	40260	44350
3	Replace front side wall complete....(2 pcs)	14.5	1305	9720	11050
4	Replace one side wall panel....8 ft x 4 ft.	8	720	3660	4400
5	Replace front side wall panel....8 ft x 4 ft.	8	720	4860	5600
6	Replace small vent.	1.5	135	36	200
7	Straighten and weld panel first 6 inches.	0.75	67.5	24	100
8	Straighten and weld panel every additional.6"	0.25	22.5	12	50
	ROOF PNL (CORRUGATED)				
9	Replace corrugated roof panel 20 ft (5 pcs)	15	1350	24300	25650
10	Replace corrugated roof panel 40 ft (11 pcs)	25	2250	53460	55750
11	Replace corner protection plate/roof gusset each	1.5	135	108	250
12	Straighten roof bow each	0.75	67.5	0	100
13	Straighten roof bow every additional	0.5	45	0	50
14	Remove straighten & refix roof bow each	1	90	0	100
15	Straighten corner protection plate/gusset each	0.75	67.5	0	100
16	Straighten and weld corner protection plate or gusset each.	0.75	67.5	42	150
	DOOR ASSEMBLY :				
17	Replace one complete door with stiffners(flat PNL)with hardware	9	810	6600	7450
18	Replace one complete flat door panel	8	720	4860	5600
19	Replace one complete corrugated door panel only	8	720	5400	6150
20	Insert/Patch flat door panel edge including.R/R.hardware.4'X8"	3.5	315	660	1000
21	IT./PT.flat door PNL edge on flat type incl.R/R.hard ware.1'X8"	1.5	135	180	350
22	IT/PT. flat door PNL edge incl.R/R.hard ware each add.1'X8"	1.5	135	228	400
23	Insert / Patch door panel behind hinge/bracket/guide.	1.5	135	180	350
24	IT/PT corrugated door PNL edge inclu.R/R.hard ware.4'X8"	2.75	247.5	720	1000
25	IT/PT corrugated door PNL edge inclu.R/R.hard ware.1'X8"	1.5	135	216	400
26	IT/PT corrugated door PNL edge inclu.R/R.hard ware add.1'X8"	1.5	135	180	350
27	Replace stainless steel cargo label plate.	0.5	45	180	250
28	Removal and reinstall cargo label plate.	0.1	9	18	50
29	Straighten / Resecure cargo label plate.	0.15	13.5	24	50
30	Re-align door each.	2	180	60	250
	Patch/Insert on all panels :-				
31 a)	0" to 6"	1	90	56.4	150
32 b)	7" to 12"	1.5	135	114	250
33 c)	13" to 24"	2.25	202.5	228	450
34 d)	24" X 24"	2	180	457.2	650
35 e)	48" X 24"	3	270	915.6	1200
36 f)	48" X 48"	4	360	1830	2200
37 g)	36" x 12"	2	180	343.2	550
38 h)	96" x 36"	6	540	2745.6	3300
39 i)	36" x 24"	2	180	686.4	900
40 k)	48" x 36"	3.5	315	1372.8	1700
41 k)	36" x 36"	3	270	1029.6	1300
	STRAIGHTEN/DENTS on all panels :-				
42 a)	0" to 6"	0.5	45	0	50
43 b)	7" to 12"	0.75	67.5	0	100
44 c)	13" to 24"	1	90	0	100
45 d)	24" X 24"	1.5	135	0	150
46 e)	48" X 24"	2.5	225	0	250
47 f)	48" X 48"	3.75	337.5	0	350
48 g)	96" X 48"	5	450	0	450
49 h)	48" X 36"	3	270	0	300
50 i)	72" X 36"	4	360	0	400
51 j)	60" X 48"	2.5	225	0	250
52 k)	72" X 48"	2.5	225	0	250
53 l)	36" X 24"	1.25	112.5	0	150
54 m)	84" X 48"	5	450	0	450
	DOOR ASSEMBLY (GASKET/SEAL & RETAINER STRIP)				
55	Replace complete gasket/seal including retainer strip.24'(one door)	7	630	1296	1950
56	Replace complete retainer strip 24 ft	3	270	288	600
57	Section gasket/seal upto 4 ft including retainer strip&corner tabs.	4	360	264	650
58	Section gasket/seal upto 1 ft including retainer strip&corner tabs.	1	90	66	200
59	Section retainer strip upto 4 ft.	1.25	112.5	48	200
60	Section retainer strip 1 ft.	0.5	45	12	100
61	Straighten and resecure / fasten 4 ' retainer strip with gasket.	0.5	45	12	100
62	Straighten&resecure/fasten every additional 1'.strip with gasket	0.2	18	4.8	50
63	Door stopper plate replacement.	0.5	45	24	100
	DOOR ASSEMBLY (HINGE/LUG/PIN)				
64	Replace complete assembly (hinge blade lug & pin)	2	180	228	450
65	Replace hinge blade each only.	1.5	135	180	350
66	Replace hinge lug and pin.	0.75	67.5	48	150
67	Replace hinge pin only.	0.5	45	24	100
68	Free-Up 4 hinges (per door)	0.5	45	36	100
69	straighten hinge blade each.	0.5	45	0	50

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70	Remove, Straighten & Refix/Reweld hinge blade each DOOR ASSEMBLY (LOCKING BAR MECHANISM)	1.5	135	60	200
71	Replace complete one door locking bar mechanism(02.nos.)	5	450	1680	2150
72	Replace door locking bar each only.	2	180	528	750
73	Replace door locking bar cam each.	0.75	67.5	96	200
74	Replace door locking bar cam retainer (keeper) each	0.75	67.5	90	200
75	Replace large and bearing bracket each.	0.5	45	60	150
76	Replace small bearing bracket (guide) each.	0.25	22.5	24	50
77	Free-up door locking bar each	0.5	45	0	50
78	Remove and reinstall large/end bearing bracket each	0.5	45	0	50
79	Resecure/ReWeld/Refix large (end) bearing bracket each	0.25	22.5	12	50
80	Remove and reinstall small bearing bracket (guide) each	0.15	13.5	0	50
81	Resecure/Reweld/Refix small bearing bracket guide each	0.15	13.5	12	50
82	Section door locking bar 1 ft.	0.5	45	66	150
83	Section door locking bar every additional foot.	0.25	22.5	66	100
84	Straighten door locking bar complete each.	0.5	45	0	50
85	Straighten large end bearing bracket each.	0.1	9	0	50
86	Straighten small bearing bracket (guide) each.	0.1	9	0	50
87	Straighten/Resecure/Reweld door locking bar, cam or keeper DOOR ASSEMBLY HANDLE MECHANISM:-	0.25	22.5	24	50
88	Replace door handle each.	0.5	45	150	200
89	Replace door handle catch (hub) each.	0.5	45	42	100
90	Replace door handle retainer each.	0.5	45	42	100
91	Replace retainer catch.	0.5	45	42	100
92	Free-up door handle/catch/retainer each.	0.1	9	0	50
93	Straighten door handle each.	0.5	45	0	50
94	Straighten door handle (hub) each	0.25	22.5	0	50
95	Straighten door handle retainer each.	0.1	9	0	50
96	Remove/Straighten and refix handle each. TOP RAILS :	0.75	67.5	24	100
97	Replace (full profile) top side rail with components 20 ft	15	1350	3720	5100
98	Replace (full profile) top side rail with components 40 ft	27	2430	7440	9900
99	Replace (full profile) top front rail with components 8 ft	5.5	495	1488	2000
100	Replace (full profile) top rear rail with components 8 ft	7	630	2700	3350
101	Replace top front/rear header extension plate 8 ft.	5	450	3420	3900
102	Replace gusset each (interior top rails)	0.5	45	36	100
103	Section (full profile) top side rail first foot.	1.25	112.5	186	300
104	Section (full profile) top side rail every additional foot	1.25	112.5	186	300
105	Section (full profile) top front rail first foot.	1.25	112.5	186	300
106	Section (full profile) top front rail every additional foot.	1.25	112.5	186	300
107	Section (full profile) top rear rail/header first foot.	1.25	112.5	427.2	550
108	Section (full profile) top rear rail/header every add. Foot	1.25	112.5	427.2	550
109	Insert (partial profile) top side rail 20 ft.	13	1170	1860	3050
110	Insert (partial profile) top side rail 40 ft.	23	2070	3720	5800
111	Insert (partial profile) top front rail 8 ft.	4.5	405	744	1150
112	Insert (partial profile) top rear rail header 8 ft.	6	540	1350	1900
113	Insert (partial profile) top side, front, rail first foot.	1	90	186	300
114	Insert (partial profile) top side, front, rear rail every add. ft	1	90	186	300
115	Insert top front/rear header extension plate 1 foot. Straighten Topside, Front, Rear rail header	1.5	135	427.2	600
116	a)-0"-to-6"	0.5	45	12	100
117	b)-7"-to-12"	0.75	67.5	18	100
118	c)-13"-to-24"	1	90	30	150
119	d)-25"-X-48"-	1.5	135	60	200
120	e)-Every-additional-foot.-	0.25	22.5	12	50
121	Straighten and weld top-side, front, rear rail 6 inches.	0.75	67.5	24	100
122	Straighten and weld top side, front, rear rail add. 6 inches	0.25	22.5	18	50
123	Straighten and weld gusset each (interior top rails)	0.15	13.5	24	50
	BOTTOM RAILS :				
124	Replace (full profile) bottom side rail with components.20'.	18.5	1665	4800	6500
125	Replace (full profile) bottom side rail with components.40'.	33	2970	9600	12600
126	Replace (full profile) bottom front rail with components.8'.	5.5	495	2820	3350
127	Replace (full profile) bottom rear rail/sill with component.8'.	7	630	3060	3700
128	Replace gusset each (interior/exterior bottom rails)	0.75	67.5	24	100
129	Section (full profile) bottom side rail first foot.	1.25	112.5	240	400
130	Section (full profile) bottom side rail every additional foot	1.25	112.5	240	400
131	Section (full profile) bottom front rail first foot.	1.25	112.5	352.8	500
132	Section (full profile) bottom front rail every additional foot	1.25	112.5	352.8	500
133	Section (full profile) bottom rear rail/sill first foot.	1.5	135	382.8	550
134	Section (full profile) bottom rear/sill every additional foot	1.5	135	382.8	550
135	Insert (partial profile) bottom side rail full 20 ft.	10	900	2400	3300
136	Insert (partial profile) bottom front rail full 8 ft.	4.5	405	1410	1850
137	Insert (partial profile) bottom rear rail sill full 8 ft.	6	540	1530	2100
138	Insert (partial profile) bottom side, front & rear rail first foot	1.25	112.5	176.4	300
139	Insert(partial profile)bottom side,front&rear rail every add.1'	1.25	112.5	176.4	300
	Straighten bottom side, front, rear rail/sill				

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140	a):0":to:6"	0.5	45	12	100
141	b):7":to:12"	0.75	67.5	18	100
142	c):13":to:24"	1.25	112.5	36	150
143	d):25":to:48":	2	180	72	300
144	e):Every:additional:foot.:	0.25	22.5	6	50
145	Straighten and weld bottom side, front, rear rail/sill 6 inches	0.75	67.5	24	100
146	Straighten and weld bottom side,front,rear/sill every add.6"	0.25	22.5	24	50
147	Straighten and weld gusset each(interior/exterior)bottom rails.	0.2	18	24	50
CORNER POST					
148	Replace front corner post complete w/o casting.8'	15	1350	5400	6750
	Replace front corner post complete w/o casting.9'	15	1350	5760	7150
149	Replace rear corner post complete w/o casting.8'	18	1620	5400	7050
	Replace rear corner post complete w/o casting.9'	18	1620	5760	7400
150	Replace corner casting each top/bottom (left/right)	3	270	1860	2150
151	Insert (partial profile) front corner post full length.	8	720	3000	3750
152	Insert (partial profile) front corner post first foot.	2.5	225	375.6	650
153	Insert (partial profile) front corner post every additional foot	2.5	225	375.6	650
154	Insert (partial profile) rear corner post first foot.	2.5	225	375.6	650
155	Insert (partial profile) rear corner post every additional foot	2.5	225	375.6	650
156	Insert rear corner post 'J' bar first foot.	1	90	72	200
157	Insert rear corner post 'J' bar every additional foot.	1	90	72	200
158	Straighten front/rear corner post first foot.	1.5	135	60	200
159	Straighten front/rear corner post every additional foot.	1.5	135	36	200
160	Straighten 'J' bar first foot.	0.5	45	12	100
161	Straighten 'J' bar additional foot.	0.25	22.5	12	50
162	Straighten and weld front/rear corner post first 6 inches	1	90	24	150
163	Straighten and weld front/rear corner post every add.1'.	0.5	45	24	100
164	Realign front/rear corner post each.	2	180	240	450
UNDER STRUCTURE :-					
165	Replace fork pocket assembly complete with strips&top plates.	6	540	3360	3900
166	Replace complete fork pocket side each.	3	270	1500	1800
167	Replace complete top plate only each.	3.5	315	960	1300
168	Replace fork pocket strap each.	1.5	135	150	300
169	Replace complete cross member ('C' type) per piece	3	270	1500	1800
170	Replace complete cross member ('C' type) every add. piece	3	270	1500	1800
171	Replace complete cross member (I-beam)per piece(ISMB-125)	3	270	1620	1900
172	Replace complete cross member ('I' beam)	3	270	1620	1900
173	per piece (ISMB-125) every additional piece	2	180	1620	1800
174	Replace corner gusset.	0.15	13.5	12	50
175	Replace complete cross-member ('Z' type) first piece)	3	270	1500	1800
176	Replace complete cross-member ('Z' type) every add. piece	2	180	1500	1700
177	Replace complete tunnel assembly.	18	1620	7800	9450
178	Replace complete tunnel cross-member/outrigger per piece	1.5	135	384	550
179	Replace complete tunnel cross-member/outrigger every add.piece.	1	90	384	500
180	Replace gooseneck tunnel top plate & stiffeners.	9	810	4200	5050
181	Replace each gooseneck tunnel longitudinal rail	5	450	3060	3550
182	Replace front and rear gusset each.	0.5	45	24	100
183	Insert overlap cross-member/fork pocket side full lenth each.	2.75	247.5	750	1000
184	Insert top plate of fork pocket 1 ft.	1.5	135	120	300
185	Insert cross-member/fork pocket side per foot.	1	90	192	300
186	Insert cross-member/fork pocket side every additional foot	0.5	45	192	250
187	Insert complete tunnel cross member/outrigger maximum 30"	1.25	112.5	396	550
188	Insert tunnel cross-member outrigger 1 ft.	1	90	93.6	200
189	Insert gooseneck tunnel longitudinal rail complete length 124"	4	360	2130	2500
190	Insert gooseneck tunnel longitudinal rail per foot.	1	90	180	300
191	Insert gooseneck tunnel longitudinal rail every additional foot	1	90	180	300
192	Straighten complete crossmember/fork pocket side each	1.75	157.5	60	250
193	Straighten complete x-member/f/pocket side every addl piece	1.5	135	60	200
194	Straighten complete tunnel cross member (outrigger) each	0.75	67.5	36	150
195	Straighten fork-pocket top plate complete each.	1.5	135	72	250
196	Straighten and weld cross-member / forkpocket	0.75	67.5	36	150
197	side/outrigger/gooseneck tunnel longitudinal rail first 6"		0	24	50
198	Remove straighten and reweld forkpocket strap.	1	90	72	200
199	Remove, straighten and reweld/resecure cross member(C-type).	3	270	156	450
FLOOR :					
200	Replace complete plywood floor 20 ft	11	990	18240	19250
201	Replace complete plywood floor 40 ft	18	1620	36480	38100
202	Replace one plywood floor 8 ft x 4 ft.	3	270	3648	3950
203	Replace/Resecure floor screw each.	0.1	9	2.88	50
204	Section plywood floor 4 ft x 2 ft.	2	180	912	1100
205	Section plywood floor 4 ft x 3 ft.	2.25	202.5	1368	1600
206	Section plywood floor 4 ft x 4 ft.	2.5	225	1824	2050
207	Section plywood floor 4 ft x 5 ft.	2.5	225	2280	2550
208	Section plywood floor 4 ft x 6 ft.	2.75	247.5	2736	3000
209	Straighten threshold plate.	1.5	135	24	200
210	Remove/straighten & refix threshold plate.	2	180	180	400

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211	Remove nails and plugholes each.	0	0	24	50
212	Remove cargo debris each.	0	0	24	50
213	Remove rope / wire each.	0	0	24	50
214	Sweep out20 ft	0	0	60	100
215	Sweep out40 ft	0	0	120	150
216	Normal wash20 ft.	0	0	120	150
217	Normal wash40 ft.	0	0	240	250
218	Normal wash with complete inside panel 20 ft.	0	0	120	150
219	Normal wash with complete inside panel 40 ft.	0	0	240	250
220	Chemical/steam wash complete inside 20 ft	0	0	360	400
221	Chemical/steam wash complete inside 40 ft	0	0	600	600
222	Caulk Sealant every 1 foot.	0.1	9	2.4	50
GENERAL AND MISCELLANEOUS.					
223	Replace door stop plate each.	0.75	67.5	24	100
224	Replace C.S.C. plate.	0.5	45	336	400
225	Replace TCT plate.	0.5	45	180	250
226	Replace T.I.R. plate.	0.5	45	180	250
227	Replace cargo lashing ring/bar each.	0.25	22.5	36	100
228	Replace/fill cement front corner post corner cover each	0.5	45	60	150
229	Repaint door logo (small)	1.5	135	1.2	150
230	Repaint large logo (per letter)	0.5	45	6	100
231	Repaint/Renew each number/prefix.	0.1	9	6	50
232	Repaint complete weight panel.	1.5	135	180	350
233	Remove, Straighten & refix door stop plate.	0.75	67.5	36	150
234	Straighten door stop plate each.	0.25	22.5	0	50
235	Straighten tie-back each.	0.1	9	0	50
236	Straighten data plate each.	0.1	9	0	50
237	Straighten cargo lashing ring/bar each.	0.1	9	0	50
238	Cut away any lashing attachments/grind.	0.5	45	12	100
239	Tar scrap/Remove 1 sq. ft.	0.1	9	2.4	50
240	Straighten and weld cargo lashing ring/bar each.	0.1	9	24	50
241	Weld only cargo lashing ring/bar each.	0.15	13.5	18	50
242	Weld door stop plate each.	0.25	22.5	12	50
243	Weld door tie back each.	0.15	13.5	12	50
244	Scrap, prime and paint per 1 sq. ft.	0.25	22.5	6	50
245	Rebuirshment SPP-20 ft.	18	1620	5400	7050
246	Rebuirshment SPP-40 ft.	25	2250	10800	13050
247	Straighten complete roof corrugated panels 20 ft	7	630	0	650
248	Straighten complete roof corrugated panels 40 ft.	10	900	0	900
249	All flanges straighten first foot.	0.25	22.5	0	50
250	All flanges straighten every additional foot.	0.2	18	0	50
251	All flanges straighten and weld first foot.	0.5	45	24	100
252	Straighten raingutter every 1 foot.	0.75	67.5	24	100
253	Straighten and weld raingutter first 6"	0.5	45	24	100
254	Straighten and weld raingutter every additional 6".	0.25	22.5	24	50
255	Remove/cut away raingutter complete.	1	90	60	150
256	All pinholes anywhere on the container upto a total first.6nos.	0.5	45	36	100
257	All pinholes anywhere on the container for an add.6 nos.	0.25	22.5	36	100
WELD ON ANYWHERE ON THE CONTAINER :					
258	a),0",to,6"	0.5	45	24	100
259	b),7",to,12"	0.75	67.5	30	100
260	c),13",to,24"	1.25	112.5	36	150
261	d),25",to,36",	1.5	135	42	200
262	e),37",to,48",	1.75	157.5	48	250
263	f),49",to,60",	2	180	60	250
264	Patch / joint gaskets.	0.1	9	6	50
FOR OPEN TOP CONTAINERS :					
TOP RAILS :					
265	Replace (full profile) top rail with components 20 ft.	20	1800	8400	10200
266	Replace (full profile) top side rail with components 40 ft	35	3150	16800	19950
267	Replace (full profile) top front rail with components 8 ft	10	900	4200	5100
268	Replace (full profile) top rear rail header with components...8 ft	13	1170	4560	5750
269	Replace grommets each.	0.25	22.5	6	50
270	Replace corner protection plate.	1.5	135	300	450
271	Replace rear header hinge each.	2	180	210	400
272	Replace rear header pin each.	1	90	150	250
273	Section (full profile) top-side, front, rear rails 6".	1.5	135	180	350
274	Section (full profile) top-side, front, rear rails 1 ft.	2.5	225	360	600
275	Section (full profile) top-side, front, rear rails every add.6"	1	90	150	250
276	Insert (partial profile) top side, front, rear rails 6".	1	90	90	200
277	Insert (partial profile) top side, front, rear rails 1 ft.	1.5	135	180	350
278	Replace roof bow holder pin only each.	0.75	67.5	24	100
STRAIGHTEN TOP SIDE, FRONT, REAR RAILS					
279	a)"0"to"6"	0.5	45	0	50
280	b)"7"to"12"	0.75	67.5	0	100
281	c)"13"to"24"	1	90	0	100

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282	d)"25"to"48"	1.5	135	0	150
283	e)"Every"additional"foot.	0.25	22.5	0	50
284	Straighten top rail 20 ft.	5	450	0	450
	TARPAULINS :				
285	Replace tarpaulin 20 ft (pvc fire retardent)	1.5	135	6600	6750
286	Replace tarpaulin 20 ft (Canvas)	1.5	135	5400	5550
287	Replace tarpaulin 40 ft (pvc fire retardent)	2.5	225	10200	10450
288	Replace tarpaulin 40 ft (Canvas)	2.5	225	9000	9250
289	Replace eyelet each.	0.25	22.5	6	50
290	Patch tarpaulin 6" x 6"	0.5	45	24	100
291	Patch tarpaulin 12" x 12"	0.75	67.5	48	150
292	Patch tarpaulin 4 sq.ft	2	180	180	400
293	Patch tarpaulin 8 sq.ft	3	270	360	650
294	Patch tarpaulin 16 sq.ft	4	360	720	1100
295	Patch tarpaulin 32 sq.ft.	5	450	1440	1900
296	Remove and Refit tarpaulin only 20 ft.	1.5	135	240	400
297	Remove and Refit tarpaulin only 40 ft.	2.5	225	480	750
	BOWS AND CORD :				
298	Replace bow each	0.5	45	660	750
299	Replace T.I.R. cord 20 ft.	0.75	67.5	1020	1100
300	Replace Nylon Rope 20 ft.	1	90	300	400
301	Replace T.I.R. cord 40 ft.	1.25	112.5	1380	1500
302	Replace nylon Rope 40 ft	1.5	135	600	750
303	Replace T.I.R. cord end PC/seal.	0.5	45	12	100
304	Replace cut out	0.5	45	132	200
305	Replace nut bolt each.	0.5	45	6	100